

IMPREST 
by **Palmako**

Wood that lasts

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IMPREST – WOOD THAT LASTS

As a brand, Imprest places value on permanence. It knows that there’s a place in the world for simple, lasting things that withstand complicated times and turbulent changes. Things where the developers don’t have a single-minded goal of landing a profit in the shortest possible time.

Imprest believes that if more things in the world around us were handed down from generation to generation, we’d be happier and it might be easier for us to understand the passage of time and nature around us.

Imprest wants simple truths to last and to guide our everyday life. Core values should not fade away.

In Imprest’s common-sense world, a fence is still a fence, a post is still a post – that’s the way it’s been since time immemorial, and that’s the way it will always be. It is, rather than merely appearing to be.





Company and products

We specialize in machine rounded posts and poles that form the majority of our product offering for marking, delimiting territory and organizing landscapes. We can provide a wide range of wood products for fencing, gardening, building details and all imaginable uses. All the products are made from the highest quality Nordic raw materials. Raw logs are sorted into 100 log pocket sizes enabling flexible production of over 1000 different endproducts. The product dimensions range from diameter 30mm to 200mm and lengths from 0.6m to 6m, catering to diverse customer requirements.

Wood treatment and durability

In order to give longer durability for the wood, we work in cooperation with Rütgers Organics GmbH and use their treatment chemical impralit®-KDS. This allows to support our customers with warranties of 25 years on Premium Range Postsaver products and 15 years on Premium Range products, available in green and brown colors. Grey treatment color is available for products in hazard class 3. The treatment process includes kiln drying to controlled moisture content, surface incision for better chemical intake, and pressure treatment according to hazard class requirements.

Quality assurance and certifications

Imprest undergoes regular third-party audits to ensure the highest quality standards of our processes and products. We are a member of WPA (Wood Preservation Association) in United Kingdom and our Premium Range machine rounded and pressure treated products are certified meeting the requirements of the WPA Benchmark Quality Scheme granting validity to carry the "Benchmark" logo. In Sweden we hold the NTR certificate for NTR A and NTR AB preservation classes authorising us to impregnate sawn and round wood according to the requirements of the NTR (Nordic Wood Preservation Council).

Environmental commitment

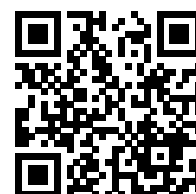
We put great emphasis on environmentally friendly practices. Since 2004 our enterprise has been FSC®-certified, demonstrating commitment to sustainable forestry practices. The origin of all our logs gets checked and products made from FSC®-timber get marked accordingly.

Production and logistics

Imprest's mission is to ensure longer-lasting wood solutions with quicker delivery. This is enabled by our strong company structure, large base of quality raw materials, flexibility in production & best machinery, integrated computer system and professional sales team.

Global presence

Approximately 95% of our production is exported worldwide. We have 7 subsidiaries in Europe – in United Kingdom, Germany, France, Sweden, Norway, Finland and resellers in almost every European country. This guarantees even more efficiency in the company's sales and customer service processes.



Scan to learn more
about our production
process

QUALITY AND PRODUCTION

TIMBER QUALITY

We use for our products the finest Nordic spruce (Picea Abies) and pine (Pinus Sylvestris) originating from Estonian forests. Due to hard climate conditions the timber has grown slowly and therefore the strength and durability of the wood is much better compared to faster grown southern timber. Together with high quality pressure treatment the posts will last much longer!

MACHINING QUALITY

Before production each log is studied carefully — once in the forest by the harvest operator and once on our sorting line. A final check is done right before the packing of the final product. This thorough control ensures that all that goes into the pack is exactly as agreed with our customers.

The different quality classes to choose from are (see the quality conditions for details):

- Playground grade
- Landscaping grade
- Fencing grade
- Agricultural grade

PACKING QUALITY

Imprest packing has always been noted as one of the best! As all packs are perfectly square, they are easy to handle and store.

The secure shape of the packs makes it possible to keep nice and clean stock where everything is in place and easily found. The packs have been constructed specifically so that they keep their shape when opened. Therefore the round poles do not “escape” as soon as the belts are opened.

We are offering 3 different packing systems for machine rounded posts and poles:

- Standard System — Pack with 2 sticks
- Drying System — Pack with sticks after each layer of posts
- DIY System — Pack with smaller bundles in it/as per customer request

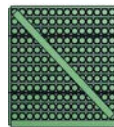
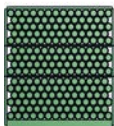


STANDARD SYSTEM

Diameter (mm)	Pieces/pack Full rounds	Pieces/pack — Half rounds
30	622	-
35	372	-
40	741	-
45	563	-
50	431	862
60	298	596
70	203	406
75	203	406
80	150	300
85	150	300
90	105	210
100	105	210
110	95	190
120	60	120
125	60	120
140	46	92
150	46	92
160	33	66
175	28	56
180	27	54
195	23	46

DRYING SYSTEM

Diameter (mm)	Pieces/pack Full rounds	Pieces/pack — Half rounds
30	-	-
35	-	-
40	513	-
45	408	-
50	336	672
60	238	476
70	180	360
75	168	336
80	143	286
85	132	264
90	120	240
100	90	180
110	80	160
120	64	128
125	56	112
140	49	98
150	42	84
160	36	72
175	30	60
180	30	60
195	25	50





DRYING

For better absorption of treatment liquid timber needs drying. This process for Premium range products takes place in kiln drying chambers where spruce is dried to around 35% and pine below 28% moisture content. The process takes about a week but is essential for the final result.

MARKING WITH NAILS

Our Premium range posts are marked with nails for tracing — each post has a metal tag showing the Imprest logo and year of post's production. That way we can keep track of the lifetime and origin of the post. Using nails is the most effective method to do that since the metal survives weather damage and the origin of post can be traced for years.



INCISING

Incising is a process as a result of which incisions are cut into the surface layer of milled timber. Incising helps to facilitate an improved deeper impregnation of the timber which makes the treatment process more effective. The impregnation on incised spruce results in at least 6 mm lateral penetration, which meets EU standards for treated timber products in ground contact. Without incising this cannot be achieved.



PRESSURE TREATMENT

Timber is vulnerable to attack from insects, damp and fungi and needs protection from all of these to extend its service life. In order to extend the service life of timber we treat our Premium range products with Impralit®-KDS wood preservative. This is a water-borne, chromium free wood preservative for the prevention of attack by insects (including termites), soft rot and fungal decay. It also offers temporary protection against blue stain and mould. The product has been on the market for over 20 years.

Impralit®-KDS is only to be used for treating wood according to the requirements of use class 1, 2, 3 and 4 as specified in EN 335. For wood under cover and in the open, above ground and in ground contact, e.g. poles, fencing, playgrounds, pergolas etc. The preservative penetrates deep into the wood with the help of vacuum and pressure. In this case a vacuum is initially generated in the cell cavities thereby evacuating the air inside them. The cavities are then filled with preservative solution which is forced into the wood under high pressure. For vacuum pressure impregnation we work with different processes depending on the type of wood, environment and end purpose. Imprest impregnation is also certified by NTR (Nordic Wood Preservation Council), and WPA (Wood Preservation Association).



PRESSURE TREATMENT AVAILABLE IN THREE COLOURS:

GNVPI - Green ("Park Green")



BNVPI - Brown ("Evening Brown")



GYVPI - Grey ("Vintage Grey")



PRESSURE TREATMENT

Species	Hazard class	Retention (analytical zone)	Analytical zone	Pre vacuum	Pressure	Final vacuum	Warranty
Spruce	HC3	6 kg/m ³	3 mm lateral	30 min	90-120 min	20 min	15 years
Spruce	HC4	15 kg/m ³	6 mm lateral	30 min	180 min-360 min		15 years
POSTSAVER	HC4	15 kg/m ³	6 mm lateral	30 min	180 min-360 min		25 years
Pine	HC3	6 kg/m ³	Full sapwood	30 min	45 min		15 years
Pine	HC4	15 kg/m ³	Full sapwood	30 min	90 min		15 years
Pine NTR AB	HC3	8 kg/m ³	Full sapwood	30-60 min	90-240 min		20 years
Pine NTR A	HC4	14 kg/m ³	Full sapwood	30-60 min	90-480 min		20 years

ANALYZING RESULTS

The final step in Imprest's production process is to measure and analyse whether all the production steps have been done correctly and meet the requirements of Imprest quality standards. Modern technologies, dedicated personnel and clear instructions throughout the process ensure that Imprest products really are premium in quality.

LOGISTICS

A combination of comprehensive stock of the best-selling items and regular transport solutions enable us to offer good lead times thus enabling the customers to react quicker to the needs of the market. The



delivery time of stock items is usually 2 weeks from order with lorry to mainland Europe and via shipping to England and in case of good timing of days can even be shorter. We have loyal and reliable logistic partners who plan in advance with us and react to our needs quickly so even the more complicated logistic solutions get arranged with ease and speed. We use ro-ro shipping line from Estonia to England port with regular sailings every week and all the steps of the delivery process have been perfected throughout the years. In addition to the shipping line we can fully rely on the truck company in Estonia and the hauliers in the UK who are all dedicated to doing their part for a fast and efficient delivery service and keeping all parties informed of timings. The customer-oriented logistical solution is a benefit to all our customers and makes it easy to work with us.



WARRANTY

We have carefully selected suppliers, professional personnel and good teamwork which all enables us to achieve high productivity and the right quality products. Therefore we can give a reliable warranty to our Premium range products. As our Premium range posts are marked with nails it is easy to trace their lifetime and follow the supply chain in order to meet the warranty conditions. More detailed warranty terms for Premium range products are available on request.



WARRANTY TERMS FOR IMPREST PREMIUM RANGE POSTS & POLES

Imprest guarantees its products against failure from fungal decay, soft rot & insect attack. In case of premature failure caused by above named defects we will replace the product or cover the original cost of the product (the purchase value) whatever is more suitable at the time. This warranty does not cover the associated replacement costs of the products and is subject to the following:

PRODUCT

- Imprest Premium Range Posts & Poles.
- Dried and treated with Impralit®-KDS (RÜTGERS Organics GmbH).
- Incised prior to treatment in case of spruce.
- Marked with stamped nails stating Imprest logo (initials) and year of production.



USAGE

- Products are meant to be used in accordance with following treatment classes (EN335-1):
 - HC3 – outside but NOT in ground contacts,
 - HC4 – outside in ground contacts.
- Products must be installed into pure ground without breaking the treatment shield.
- Products cannot be mechanically altered once they are pressure treated – for example cutting, boring, drilling, pointing, chamfering, and splitting. Upon using cement for fixing the wood the installation must enable water to drain away.

- The guarantee will be void if products are wrongly installed or re-used after initial installation.
- When replacing the old and rotten products with Imprest Premium Range products it is vital that all of the decayed timber and infected soil is removed thoroughly.
- It is vital that the installation place is free of salty water.
- Sample of the “stamped nail” as well as a piece of failed products must be presented for inspection if required.
- Imprest has the right to inspect the claim on site.

CONCEPT

- “Failure” means damage caused either by fungal decay, soft rot or insect attack to such an extent that the product is no longer structurally fit for purpose.
- “Fungal decay” means wood destroying fungi that degenerates wood cell walls. It does not mean staining or mould fungi which are part of weathering of timber.
- “Insect attack” means wood digesting insects that attack and destroy timber structure.

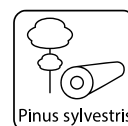
Imprest treatment process & quality corresponds to EU standard EN351-1 and instructions received from chemical & material suppliers that allow us to expect our timber to last. Imprest is not taking responsibility in case of inefficiency of those.

More detailed warranty terms for Premium range products are available on request.

MACHINE ROUNDED POSTS & POLES



Scan for post
installation instructions



THE MAIN PRODUCT RANGES ARE:

Premium Range – with warranty up to 20 years, for use as fence and gate posts, wire or rail fencing, electric fencing, structural poles, ground works

Standard Range – without warranty, for use as treestakes, in fencing and ground works.

Custom products – based on customer's specifications

DESCRIPTION	PREMIUM RANGE	STANDARD RANGE
End processing:	Pointed ja Chamfered (PC), Chamfered ja Chamfered (CC), Square (SQ)	Pointed ja Chamfered (PC), Chamfered ja Chamfered (CC), Square (SQ)
Packing:	Drying system	Standard system
Drying:	Kiln dried	
Treatment chemical:	Impralit®-KDS	Impralit®-KDS
Treatment color:	green, brown	green, brown, grey
Treatment method:	Vacuum-pressure-vacuum	Vacuum-pressure-vacuum
Treatment class:	Use Class 4 (spruce surface incised)	
Treatment standard:	EN351-1 / BS8417 for UC4	
Expected service life:	Warranty up to 20 years (ask for terms)	5-10 years

PACK MEASURES:

1,15 m x 1,15 m x length of the post in meters

Preview of the Packaging System on page 2.





Pointed (P)

Chamfered (C)



Square cut (SQ)

Option: split

OUR SIZE RANGE

Diameter (mm)	Length (cm)								
	100	150	180	200	250	300	360	400	500
30	✓	✓							
35	✓	✓							
40	✓	✓	✓	✓	✓				
50	✓	✓	✓	✓	✓				
60	✓	✓	✓	✓	✓				
70	✓	✓	✓	✓	✓	✓	✓	✓	
75	✓	✓	✓	✓	✓	✓	✓	✓	
80	✓	✓	✓	✓	✓	✓	✓	✓	
85	✓	✓	✓	✓	✓	✓	✓	✓	
100	✓	✓	✓	✓	✓	✓	✓	✓	✓
120	✓	✓	✓	✓	✓	✓	✓	✓	✓
125	✓	✓	✓	✓	✓	✓	✓	✓	
140	✓	✓	✓	✓	✓	✓	✓	✓	
150	✓	✓	✓	✓	✓	✓	✓	✓	
160	✓	✓	✓	✓	✓	✓	✓	✓	



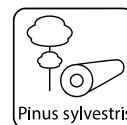
- Spruce



- Pine

Custom products available on request, ask for measures that you need!

MACHINE ROUNDED BOLLARDS



Chamfered (C)

DESCRIPTION

End processing: Chamfered & Chamfered (CC)

Surface: Incised

Treatment chemical: Impralit®-KDS; (colour green/brown)

Treatment method: Vacuum-pressure-vacuum

Treatment class: HC4 (pre-dried below 35% of moisture content)

Treatment standard: EN351-1 (penetration ≥ 6 mm) /

BS8417 for UC4

Warranty: 15 years (ask for terms)

PACKING

1,15 m x 1,15 m x length of the post in meters
(sticks between each layer)

Preview of the Packaging System on page 2.

MEASURES & PACKAGING

Species	Diameter (mm)	Length (m)	Processing	Treatment	Split yes/no	Pc/pack	Pc/m³	Product code
Spruce	100	0,60	CC	GNVPIH4	No	180	212	FP100060-1FFK2
Spruce	100	0,90	CC	GNVPIH4	No	90	141	FP100090-1FFK2
Spruce	100	1,20	CC	GNVPIH4	No	90	106	FP100120-1FFK2

NB! Other sizes and products can be made according to order!

HALF ROUND PALES — CHAMFERED TOP



Half round pales — chamfered top (C0)

Species	Diameter (mm)	Length (m)	Processing	Treatment	Split yes/no	Pc/pack	Pc/m³	Product code
Spruce	60	1,15	C0	GNVPI	Yes	596	615	FP060115-2FK3
Spruce	60	1,45	C0	GNVPI	Yes	596	488	FP060145-2FK3

NB! Other sizes and products can be made according to order!

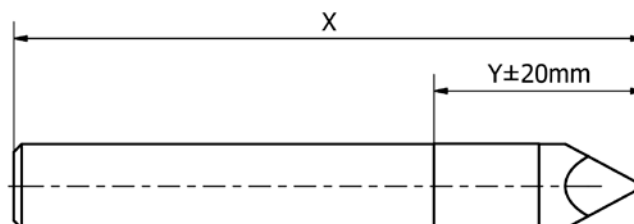
POSTSAVER® — CLEAN AND EASY WAY TO PREVENT GROUND ROT



POSTSAVER®
Doubling The Life Of Your Fencing

EMBEDMENT OF POSTSAVER POSTS

X (post length) (mm)	Y (ground line) (mm)
1200	400 ± 20
1650	550 ± 20
1800	600 ± 20
2100	700 ± 20
2400	800 ± 20



POSTSAVER keeps moisture out & prevents ground rot

The weakest point with fence posts is the point where it enters the ground (ground line section). Usually the posts rot through at ground level whilst the rest of the fence is still in perfectly good condition. Postsaver bitumen sleeves provide an effective solution to this problem. They create a tough dual layer barrier that keeps the moisture, oxygen and decaying organisms that are necessary for wood rot and decay, out of the post.

Easy to use & clean to handle

The Postsaver sleeve is simply placed over the ground line section of the fence post. The sleeve is then heated causing the liner to melt whilst the outer thermoplastic sleeve shrinks down tightly on to the post. Once cooled the liner forms a clean and watertight seal to the pole surface and also adheres the outer heavy duty thermoplastic sleeve to the wood to form a tough, durable, long lasting barrier. Postsaver coated posts have to be inserted about 1/3 in the ground until the ground line which is marked on Postsaver sleeve as well (see the illustrative picture of embedment of the posts on top of page). Postsaver sleeves make conventional ground rot practically impossible giving assured long term performance and lowest long term fencing costs.

Postsaver sleeves are non-toxic

Postsaver keeps the preservative in the wood thus reducing contamination of the ground and the environment by wood preservatives but still maintaining its protective effect. Postsaver sleeves are non-toxic and by products of burning the sleeve at end of life are the same as wood: CO₂, ash and water.

Postsaver Rot Protection +Plus

Postsaver +Plus is based on the larger, heavy duty Polesaver rot protection sleeve which has been successfully used for over 25 years to protect safety critical power and telecom poles around the world from wood decay (more info: www.polesaver.com). Tests have shown that conditions for wood decay at the ground line are ideal but fall away with increasing depth below ground level. So with Postsaver +Plus like the proven Polesaver product extending deeper below ground it is possible to reduce the likelihood of wood decay. Postsaver +Plus when used with UC4 water based copper wood preservative offers an excellent alternative to Creosote treatment.

Sleeve length: Postsaver - 35cm / Postsaver Plus - 70cm

Left above the ground: Postsaver - 5cm / Postsaver Plus - 15cm

PREMIUM RANGE POSTSAVER PROTECTED POSTS



Pointed & Chamfered (PC)

DESCRIPTION

End processing: Pointed & Chamfered (PC)

Surface: Incised

Treatment chemical: Impralit®-KDS; (colour: green/brown)

Treatment method: Vacuum-pressure-vacuum

Treatment class: HC4; Pre-dried below 35% of moisture content

Treatment standard: EN351-1 (penetration \geq 6 mm)

/ BS8417 for UC4

Postsaver: Double layer sleeve applied to the ground level point

Warranty: 25 years (ask for terms)

PACKING

1,15 m x 1,15 m x length of the post in meters
(sticks between each layer)

Preview of the Packaging System on page 2.

Also available with Postsaver Plus sleeve!

Species	Diameter (mm)	Length (m)	Processing	Treatment	Split yes/no	Pieces/ pack	Pieces/ m ³	Product code
Spruce	75	1,80	PC	GNVPIH4	No	168	126	FP075180-1TFK3-B
Spruce	75	2,40	PC	GNVPIH4	No	168	94	FP075240-1TFK3-B
Spruce	85	1,80	PC	GNVPIH4	No	132	98	FP085180-1TFK3-B
Spruce	85	2,40	PC	GNVPIH4	No	132	73	FP085240-1TFK3-B
Spruce	100	1,80	PC	GNVPIH4	No	90	71	FP100180-1TFK3-B
Spruce	100	2,40	PC	GNVPIH4	No	90	53	FP100240-1TFK3-B
Pine	140	2,40	PC	GNVPIH4	No	49	27	FP140240-1TFM3-B

NB! Other sizes and products can be made according to order!



DRILLED POSTS



Square (SQ); Chamfered (C); Pointed (P)



Picea abies



Pinus sylvestris

DESCRIPTION

End processing: Pointed & Chamfered (PC);
Chamfered (C); Square (SQ)

Treatment chemical: Impralit®-KDS

Treatment method: Vacuum-pressure-vacuum (colour:
green/brown/grey)

Treatment standard: EN351-1

PACKING

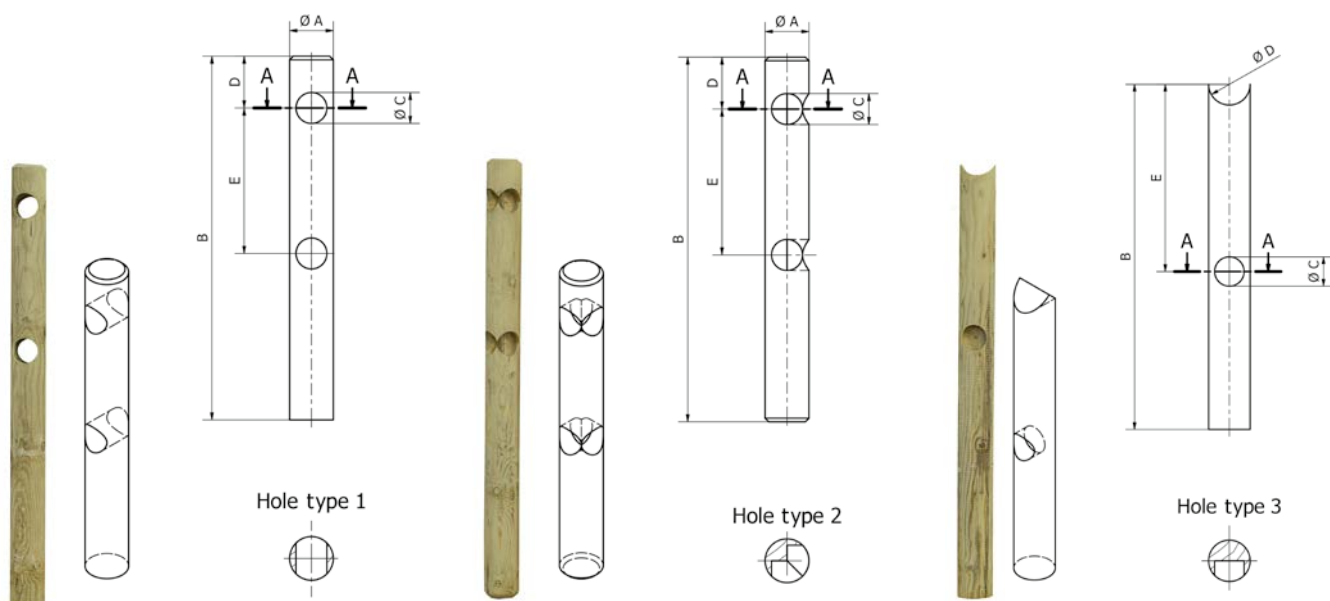
1,15 m x 1,15 m x length of the post in meters

Preview of the Packaging System on page 2.



The mark of
responsible forestry

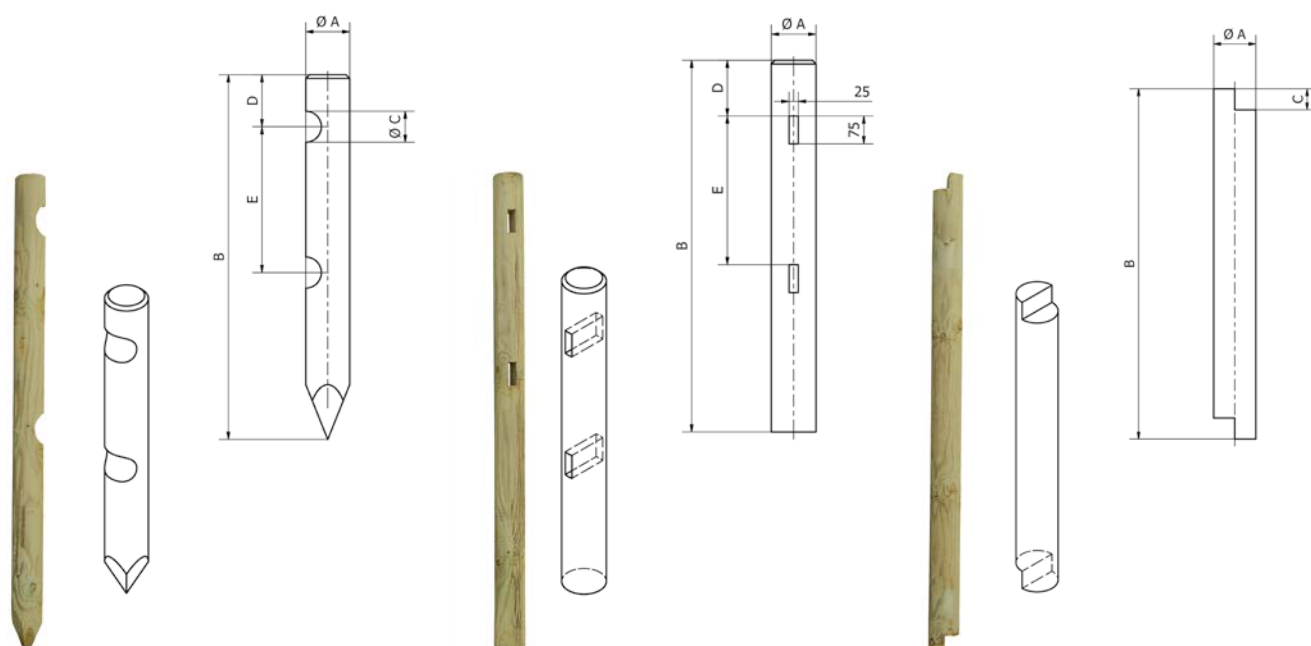




Type 1

Type 2

Type 3



Type 4

Type 5

Type 6

DRILLED POSTS — SAMPLE SIZES

Diameter (mm)	Length (m)	Pieces/pack
120	1,50	60
120	1,65	60
120	2,00	60
120	2,40	60
140	1,50	49
140	2,00	49

NB! Imprest stock contains other products that are not listed here and we can manufacture also to orders. If you cannot find a product that suits your needs, please do not hesitate to send us your enquiries!

MACHINE ROUNDED MINI SLEEPERS



Square cut (SQ)



Option: split



DESCRIPTION

End processing: Square & Square (SQ)
Treatment chemical: Impralit®-KDS
Treatment method: Vacuum-pressure-vacuum (colour: green/
brown/grey)
Expected service life: 5-10 years

PACKING

1,15 m x 1,15 m x length of the post in meters
Mini sleepers packaging.

MEASURES & PACKAGING

Species	Diameter (mm)	Length (m)	Processing	Treatment	Split yes/no	Pc/pack	Pc/m ³	Product code
Spruce	120	2,4	SQ	GNVPI	Yes	160	74	ML120240-2K3
Spruce	125	1,2	SQ	GNVPI	No	80	68	ML125120-1K3
Spruce	125	1,8	SQ	GNVPI	No	80	45	ML125180-1K3
Spruce	125	2,4	SQ	GNVPI	No	80	34	ML125240-1K3
Spruce	140	2,4	SQ	GNVPI	No	28	27	ML140240-1K3

NB! Other sizes and products can be made according to order!



EXPANDABLE FENCE ELEMENTS

DESCRIPTION

Pre-nailed fence elements

60 mm half round pales with chamfered tops

22 pales per fence element

Galvanized nails

Pressure treated, green

ADDITIONS

85 mm half round rails (page 19)

85 or 100 mm posts (page 9 or 14)

140 or 150 mm gate posts (page 14)



MEASURES & PACKAGING

Product name	Diameter (mm)	Width (mm)	Height (mm)	Pc/pack	Pc/truck	Pack measures (mm)	Product code
Expandable fence element 1	60	2500	1000	16	768	1200 x 1500 x 1100	AE60-10002500
Expandable fence element 2	60	2500	1200	16	640	1500 x 1500 x 1100	AE60-12002500

LOG ROLL

DESCRIPTION

End processing: Cut at angle and Square

Detail shape: Half round

Treatment: Pressure treated, green

Fastened with galvanized wire and staples



Product name	Diameter (mm)	Width (mm)	Height (mm)	Treatment	Colour	Pc/pack	Pc/truck	Pack measures (mm)	Product code
Log Roll ø75/150/1800	75	1800	150	GNVPI	Green	72	3456	1250 x 1000 x 1060	AD75-1501800
Log Roll ø75/225/1800	75	1800	225	GNVPI	Green	48	2304	1200 x 1000 x 1000	AD75-2251800
Log Roll ø75/300/1800	75	1800	300	GNVPI	Green	36	1728	1200 x 1050 x 1050	AD75-3001800
Log Roll ø75/375/1800	75	1800	375	GNVPI	Green	36	1584	1250 x 1000 x 1300	AD75-3751800

SOLID-LOG EDGING

DESCRIPTION

End Processing: Chamfered and Square (C0)

Detail shape: Half round

Treatment: Pressure treated, green

Fastened with galvanized nails and slats



MEASURES & PACKAGING

Product name	Diameter (mm)	Width (mm)	Height (mm)	Treatment	Colour	Pc/pack	Pc/truck	Pack measures (mm)	Product code
Solid-log edging ø85/150/950	85	950	150	GNVPI	Green	80	3520	1120 x 1120 x 1120	AD85-150950
Solid-log edging ø85/225/950	85	950	225	GNVPI	Green	60	2640	1200 x 1000 x 980	AD85-225950
Solid-log edging ø85/300/950	85	950	300	GNVPI	Green	40	1760	1200 x 1000 x 980	AD85-300950

VEGETABLE BED

DESCRIPTION

100 mm half round material

Treated, green



The mark of responsible forestry



MEASURES & PACKAGING

Product name	Product measures (mm)	Pieces / pack	Pieces / truck	Pack measures (mm)	Treatment	Product code
Vegetable bed	2400 x 1200 x 300	12	480	2400 x 1000 x 720	GNVPI	AD100-24001200



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